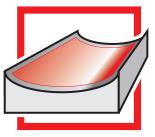
PolyMix 400

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111.

Electrically driven 2C metering unit for the processing of polyurethane or epoxy adhesives



www.2KM.org

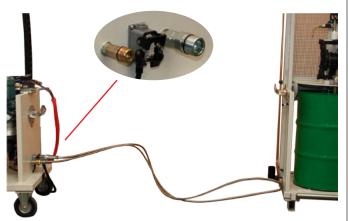
PolyMix 400

Technical Data

Viscosity	appr. 200.000 mPas
Processed quantity	1 – 4 l/min
	(depending on the viscosity
	and mixing ratio)
Metering	electrically actuated
	gear pumps
Mixing ratio	infinitely variable from
	10:1 to 1:10
Material heating	electrical

Consumption / Connections

Electrical data	4 kW, 400VAC, 50Hz, max. 16A
Pneumatic	R1/4", 6bar (low)
Weight	approx. 800kg
Dimensions	1,200 x 800 x 900 mm
	$[L \times W \times H]$



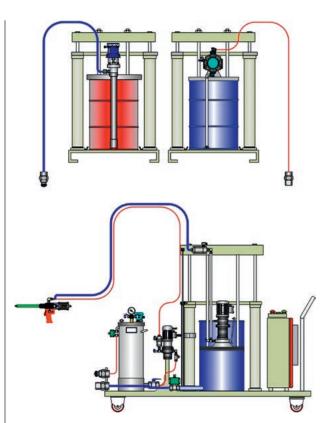
coupling to refilling station



metering control with flowmeters



▲ Easy-to-operate handling with Siemens plc with touch-screen



Movable metering and mixing machine for using in the repair application of the blade production. The metering is effected especially of gear pumps. Output capacity, pressures and mixing ratio are automatically monitored and adjusted. The metering gear pump for the A- component is mounted on the follower plate of the refillable stainless steel vessel (60l). The Bcomponent typically use a 24l pressure vessel for the feeding and metering by a gear pump with magnetic clutch. The additional (option) refilling station is linkable by fast couplings.



 application gun with disposable static mixer

